

2/1 VITON

- **Shrink Temperature**
248°F (120°C)
- **High Operating Temperature**
392°F (200°C) For Extreme Working Conditions
- **Flame Retardant**
- **Resistant To Highly Corrosive Acids, Fluids, Fuels & Solvents**
- **Meets Military Specification MIL-DTL-23053/13**

Nominal Size	Part #	Unshrunk Diameter /mm	Shrunk Diameter /mm	Put-Ups		Available Colors	Lbs/100'
				Bulk Spool	Shop Spool		
1/8"	H2V0.13BK	3.2	1.6	200'	100'	Black (BK)	1.26
3/16"	H2V0.19BK	4.8	2.4	200'	100'	Black (BK)	1.45
1/4"	H2V0.25BK	6.4	3.2	200'	100'	Black (BK)	1.68
3/8"	H2V0.38BK	9.5	4.7	200'	100'	Black (BK)	2.27
1/2"	H2V0.50BK	12.7	6.4	100'	50'	Black (BK)	2.29
5/8"	H2V0.63BK	16.0	8.0	100'	50'	Black (BK)	
3/4"	H2V0.75BK	19.1	9.5	100'	50'	Black (BK)	4.14
7/8"	H2V0.88BK	22.4	11.0	50'	25'	Black (BK)	
1"	H2V1.00BK	25.4	12.7	50'	25'	Black (BK)	5.73
1 1/4"	H2V1.25BK	31.7	15.7	50'	25'	Black (BK)	
1 1/2"	H2V1.50BK	38.1	19.1	50'	25'	Black (BK)	
2"	H2V2.00BK	50.8	25.4	50'	25'	Black (BK)	



Cut Cleanly
Scissor

2/1 Viton - Flexible Heatshrink Tubing Shrinks To 1/2 its original diameter!

2/1 Viton is a rubber-like, highly fluid resistant, flame retardant fluoro-elastomer heatshrink tubing with high solvent resistance.

The product is recommended for applications where resistance to aggressive solvents and high temperatures is required. Bundling, harnessing and environmental protection within engine compartments is one such application.

Colors Available:
 Black (BK)

Material	Fluoro-Elastomer
Grade	H2V

High Temperature, Solvent Resistant, and Flame Retardant Flexible Fluoro-Elastomer




2/1 VITON



FLAMMABILITY

Moisture Absorption % *ASTM D-570* _____ 0.5
Flammability Rating *MIL-DTL-23053* ___ 15 Sec. Max.



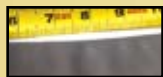
Chemical Resistance

Corrosion *MIL-DTL-23053* _____ No Corrosion
Fluid Resistance (23°C/73°F, 24 hrs.) _____ 1,200

Shrinks
248°F (120°C)

Maximum Continuous
Mil-I-23053
392°F (200°C)

Minimum Continuous
-67°F (-55°C)



Measure the Shrinkflex® tubing to length and cut with a scissor. The thickness of your bundle, as well as the desired final appearance, will determine the length of the tubing you cut. Generally, a piece 1 1/2" - 2" long will accommodate almost any need. Single wires, or smaller bundles, require shorter pieces.



Slip the Shrinkflex® tubing over the bundle and position it so that both the sleeved and unsleeved portions are sufficiently covered. Notice the small pieces of tubing installed on single wires as part of a color coding system. If your project requires multiple operations, always work up from the smallest to the largest bundle.



Gently apply heat to Shrinkflex® tubing from a heat gun, hair dryer or torch with an appropriate attachment. Keep the heat source far enough away so that hot metal or direct flame does not come in contact with the tubing, wires or sleeving. Move the heat around the bundle to prevent damaging the sleeving and to ensure that all areas of the tubing have been shrunk. Once cooled, your installation is complete.

PHYSICAL PROPERTIES

- Recommended Cutting _____ Scissors
- Colors _____ 1
- Tensile Strength PSI *ASTM D-638* _____ 1,200
- Elongation % *ASTM D-638* _____ 250
- Heat Shock (572°F/ 300°C, 4 Hrs.) _____ No Cracking
MIL-DTL-23053
- Heat Resistance (482°F/ 250°C, 168 Hrs.) _____ 200
ASTM D-638
- Longitudinal Change % _____ -20
MIL-DTL-23053
- Cold Impact (-40°F/ -40°C) _____ No Cracking
ASTM D-746
- Dielectric Strength (volts/mil) _____ 200
ASTM D-876
- Volume Resistivity (ohm-cm) _____ 1.0 x 10¹¹
ASTM D-876

www.techflex.com